## REQUIREMENTS & MODIFICATIONS

• The only modification that is needed to your Rims (wheels) is a hole drilled for the InnerAirLock Tube. Also Before you Start the Installation Clean the Rims of All Debris or Dirt.

## MOUNTING INSTRUCTIONS

- 1. Dismount all your tires
- 2. Smooth out all sharp edges on the rim that may catch or tear the tube
- 3. <u>Carefully Measure Before You Drill, InnerAirLock Will Not Be Held Responsible for Miss-Drilled Rims for ANY REASON</u> Drill a 5/16th hole for the InnerAirLock tube 180 Degrees Opposite of the original tire valve stem. Remove all metal burrs from the newly Drilled hole.
- 4. Generously apply the tire talc powder & Coat the Entire inside of the InnerAirLock and InnerTube.
- 5. Install the inside bead of the tire on the wheel
- 6. Install the inner bead of the InnerAirLock
- 7. Remove all the hardware from the InnerAirLock InnerTube Valve Stem (2 nuts & washer)
- 8. Install tube's valve stem to the newly drilled hole. Make sure it's aligned then add the O-ring washer nut to the outside of the valve stem to lock it into place
- 9. Finnish installing the InnerTube on the Wheel. Make sure the InnerTube is not twisted or folded over.
- 10.Make sure when installing InnerTube inside the Beadlock that the InnerTube is evenly distributed and is not Twisted. Otherwise the Beadlock may not sit squarely on the rim or have a secure 360 degrees of tire bead.
- 11.Install the outer bead of the InnerAirLock
- 12.Install the outer bead of your tire. Make sure that you are careful to not catch the InnerAirLock
- 13.You are going to Inflate & Deflate the InnerAirLock InnerTube 3 times before the final Setting of the InnerAirLock (MAKE SURE THE TIRE VALVE STEM CORE IS REMOVED)
- 14. First Inflation air up the Inner Air Lock Inner Tube to 15 psi then pull the core.
- 15. Second Inflation air up the InnerAirLock InnerTube to 20 psi then pull the core again.
- 16. Third Inflation air up the Inner Air Lock Inner Tube to 30 psi then pull the core.
- 17. Final Inflation set the Inner Air Lock to 30 psi. Now it Should be set and in position,
- 18. Select your desired air pressure for the tire. (InnerAirLock recommends between 5-8 psi.)
- 19. Check for air leaks. Using Soap and Water.
- 20.Go Wheeling.

## RECOMMENDATIONS / CAUTIONS

• For off-road use lower the tire to your desired pressure. (minimum of 5 psi please)

Always maintain the InnerAirLock at 30 psi

Never Inflate InnerAirLocks above 40 psi

• InnerAirLock Cannot beheld liable for our Units being INCORRECTLY Installed and/or Used in a manner for which they were NOT INTENDED.

For Instruction/Installation Assistance Call Shawn @ 231.313.0661 or Email Us Shawn@InnerAirLock.com